

PRO-0325

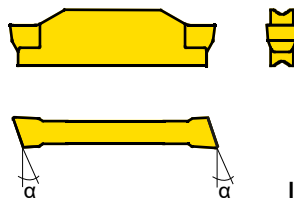
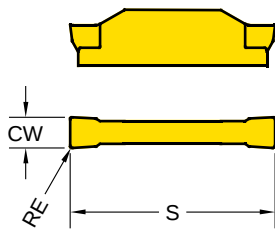


TRONCATURA



**CON UN ORDINE DI 20 INSERTI
1 CORPO COMPATIBILE A 10,00 € I.E.**

Inserti di troncatura



Series	S	CW
TD*2	20	2
TD*3	20	3
TD*4	20	4

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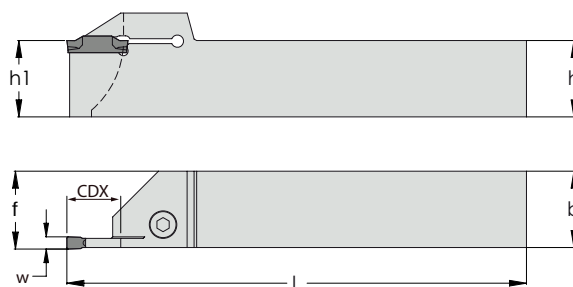
- Tabella velocità di taglio pag.216
- Tabella generica materiali da lavorare pag.218
- Tabella specifica materiali da pag.219

CDX: Max profondità di taglio Codici ad esaurimento scorte

Descrizione	Grado	RE	Troncatura		Tornitura		α inclinazione	Codice
			F _n (mm/giro)	CDX (mm)	F _n (mm/giro)	A _p (mm)		
TDP 2002	YG602	0.2	0.04 ~ 0.12	19	-	-	-	52000012
	YG602G							52000036
	YG603							52000078
TDP 3002	YG602	0.2	0.05 ~ 0.16	19	-	-	-	52000029
	YG602G							52000030
	YG603							52000076
TDP 4003	YG602	0.3	0.06 ~ 0.18	19	-	-	-	52000023
	YG602G							52000038
	YG603							52000080
TDPR 2002 - 6	YG602	0.2	0.03 ~ 0.08	19	-	-	6°	52000045
	YG603							52000085
TDPR 3002 - 6	YG602	0.2	0.04 ~ 0.12	19	-	-	6°	52000048
	YG603							52000089
TDPL 2002 - 6	YG602	0.2	0.03 ~ 0.08	19	-	-	6°	52000046
	YG603							52000086
TDPL 3002 - 6	YG602	0.2	0.04 ~ 0.12	19	-	-	6°	52000049
	YG603							52000090
TDN 2002	YG602	0.2	0.05 ~ 0.18	19	-	-	-	52000010
	YG602G							52000035
	YG603							52000077
TDN 3002	YG602	0.2	0.07 ~ 0.23	19	-	-	-	52000024
	YG602G							52000025
	YG603							52000075
TDN 4003	YG602G	0.3	0.08 ~ 0.28	19	-	-	-	52000037
	YG603							52000079
TDNR 2002 - 6	YG602	0.2	0.04 ~ 0.14	19	-	-	6°	52000043
	YG603							52000083
TDNR 3002 - 6	YG602	0.2	0.06 ~ 0.18	19	-	-	6°	52000040
	YG603							52000087
TDNL 2002 - 6	YG602	0.2	0.04 ~ 0.14	19	-	-	6°	52000044
	YG603							52000084
TDNL 3002 - 6	YG602	0.2	0.06 ~ 0.18	19	-	-	6°	52000047
	YG603							52000088
TDY3E	YG602G	0.4	0.06 ~ 0.24	10	0.12 ~ 0.22	0.5 ~ 2.4	-	52000027
TDY4E	YG602G	0.4	0.08 ~ 0.27	10	0.15 ~ 0.30	0.5 ~ 2.8	-	52000020
TDY2E - GL	YG602G	0.3	0.04 ~ 0.20	10	0.06 ~ 0.18	0.4 ~ 1.5	-	52000123
	YG603							52000124
TDY3E - GL	YG602G	0.3	0.05 ~ 0.23	10	0.08 ~ 0.20	0.4 ~ 2.0	-	52000125
	YG603							52000126
TDY4E - GL	YG602G	0.4	0.06 ~ 0.26	10	0.10 ~ 0.25	0.5 ~ 2.3	-	52000112
	YG603							52000127
TDY3E - GM	YG602G	0.4	0.06 ~ 0.24	10	0.12 ~ 0.22	0.5 ~ 2.4	-	52000118
	YG603							52000119
TDY4E - GM	YG602G	0.4	0.08 ~ 0.27	10	0.15 ~ 0.30	0.5 ~ 2.8	-	52000113
	YG603							52000120
TDY4E - GM	YG602G	0.8	0.10 ~ 0.27	10	0.18 ~ 0.32	0.8 ~ 2.8	-	52000114
	YG603							52000122
TDY2E - RG	YG602G	1.0	0.05 ~ 0.15	10	0.10 ~ 0.30	0.1 ~ 0.8	-	52000111
	YG603							52000115
TDY3E - RG	YG602G	1.5	0.08 ~ 0.18	10	0.15 ~ 0.35	0.1 ~ 1.2	-	52000108
	YG603							52000116
TDY4E - RG	YG602G	2.0	0.10 ~ 0.20	10	0.18 ~ 0.45	0.1 ~ 1.6	-	52000109
	YG603							52000117

°Per YG602 ridurre i dati di taglio del 10%

Steli di troncatura

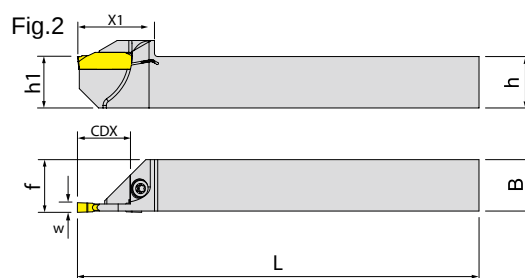
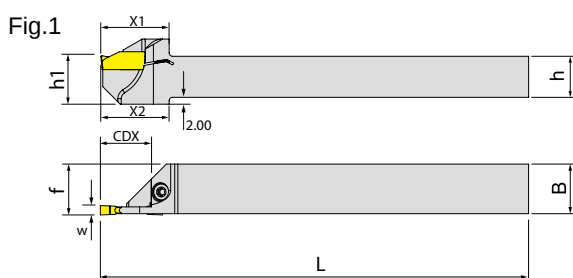


Descrizione	CODICE 57E..	h	b	L	h1	f	w	CDX	Inserto
YTE-1212-2-D16R/L	12208R 12208L	12	12	125	12	12.15	2	8	TD*2002
YTE-1212-2-D32R/L	12215R 12215L	12	12	125	12	12.2	2	16	TD*2002
YTE-1616-2-D16R/L	16208R 16208L	16	16	125	16	16.2	2	8	TD*2002
YTE-1616-2-D32R/L	16215R 16215L	16	16	125	16	16.2	2	16	TD*2002
YTE-2020-2-D18R/L	20209R 20209L	20	20	125	20	20.2	2	9	TD*2002
YTE-2020-2-D30R/L	20215R 20215L	20	20	125	20	20.2	2	15	TD*2002
YTE-2020-2-D34R/L	20217R 20217L	20	20	125	20	20.2	2	17	TD*2002
YTE-2020-2-D40R/L	20220R 20220L	20	20	125	20	20.2	2	19	TD*2002
YTE-2525-2-D16R/L	25208R 25208L	25	25	150	25	25.2	2	8	TD*2002
YTE-2525-2-D34R/L	25217R 25217L	25	25	150	25	25.2	2	17	TD*2002
YTE-1212-3-D32R/L	12315R 12315L	12	12	125	12	12.4	3	16	TD*3002
YTE-1616-3-D32R/L	16315R 16315L	16	16	125	16	16.4	3	16	TD*3002
YTE-2020-3-D24R/L	20312R 20312L	20	20	125	20	20.4	3	12	TD*3002
YTE-2020-3-D40R/L	20320R 20320L	20	20	125	20	20.4	3	19	TD*3002
YTE-2525-3-D18R/L	25309R 25309L	25	25	150	25	25.4	3	9	TD*3002
YTE-2525-3-D24R/L	25312R 25312L	25	25	150	25	25.4	3	12	TD*3002
YTE-2525-3-D44R/L	25320R 25320L	25	25	150	25	25.4	3	19	TD*3002
YTE-2525-4-D20R/L	25410R 25410L	25	25	150	25	25.5	4	10	TD*4002
YTE-2525-4-D30R/L	25415R 25415L	25	25	150	25	25.5	4	15	TD*4002
YTE-2525-4-D44R/L	25420R 25420L	25	25	150	25	25.5	4	19	TD*4002

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Steli per scanalature esterne Swiss Type



Descrizione	CODICE 57S1..	h	B	L	h1	f	w	CDX	X1	X2	Inserto	Fig.
YTES 1212-2-D24 R/L	2212R 2212L	12	12	125	14	12.2	2	12	20	20	TD*2002	1
YTES 1616-2-D32 R/L	6216R 6216L	16	16	125	16	16.2	2	16	24	-	TD*2002	2
YTES 1212-3-D24 R/L	2312R 2312L	12	12	125	14	12.3	3	12	20	20	TD*3002	1
YTES 1616-3-D32 R/L	6316R 6316L	16	16	125	16	16.3	3	16	24	-	TD*3002	2

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